

DUGARD

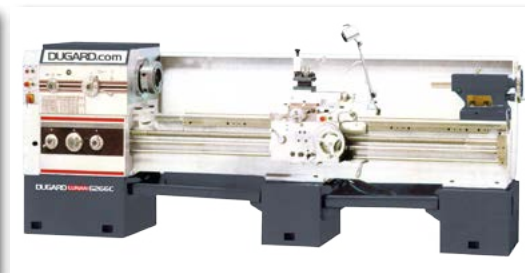
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Dugard Lunan X6323B Variable Speed Turret Mill



Description	Dugard Lunan X6323B
Table	230 x 1060mm (1246~1370mm opt)
Longitudinal travel	838mm
Cross slide	335mm
Vertical travel (knee)	127mm
Spindle drive motor	2.2kW/3HP
Spindle speeds (variable)	60~4200rpm
Spindle taper	R8 (ISO40 opt)

Standard Equipment

- Power longitudinal unit
- Power cross feed
- 3 axis DRO - model SDS6
- 6" swivel base vice
- Set 8 R-8 collets, optional collet chuck complete with 8 collets
- Base splash tray
- Coolant
- Clamp set

Dugard Lunan X6325D Variable Speed Turret Mill



Description	Dugard Lunan X6325D
Table	254 x 1370mm
Longitudinal travel	914mm
Cross travel	420mm
Vertical travel (knee)	400mm
Quill travel	127mm
Vertical spindle motor	3.75kW/5HP
Spindle speeds (variable)	70~3600rpm
Spindle taper	ISO40

Standard Equipment

- Power longitudinal unit
- 3 axis DRO - Model SDS6
- Collet chuck complete with 8 collets
- Base splash tray
- Coolant
- Pendant control
- 6" swivel base vice
- Universal clamping set
- Lighting

Dugard Lunan Z3032 Radial Drill



Description	Dugard Lunan Z3032
Capacity	1 1/2" MT
Maximum distance from column to spindle centre	40"
Minimum distance from column to spindle centre	12"
Box table	24 x 18 x 18"
Spindle motor	2.2kW
Quill travel	4"
16 speeds	32~2500rpm
Maximum height from spindle nose to base	40"
Machine dimensions	70 x 35 x 85"
Weight	1900kg

Standard Equipment

- Coolant
- Lighting
- Chuck guard

Dugard Lunan 400A Gap Bed Standard Lathe



Description	Dugard Lunan 400A
Height of centres	200mm
Distance between centres	1500mm
Maximum swing over carriage	240mm
Gap bed - maximum swing	590mm
Width of bed	255mm
Spindle nose	D1-5 cam-lock type
Spindle bore	52mm
Spindle nose taper	6MT
Spindle speeds	26~2000rpm
Speeds	12 steps x 2 speed motor
Tailstock barrel diameter	60mm
Tailstock taper	4MT

Standard Equipment

- Quick change toolpost and holders (20 x 20mm)
- 252mm 3 jaw chuck
- Travelling steady (roller fingers)
- Rear splash guard
- Coolant
- 2 xis digital readout
- Fixed steady 10~100mm capacity (roller fingers)
- 400mm diameter faceplate
- Lighting, covered leadscrew
- Chuck guard

Dugard Lunan LC360B Gap Bed Standard Lathe

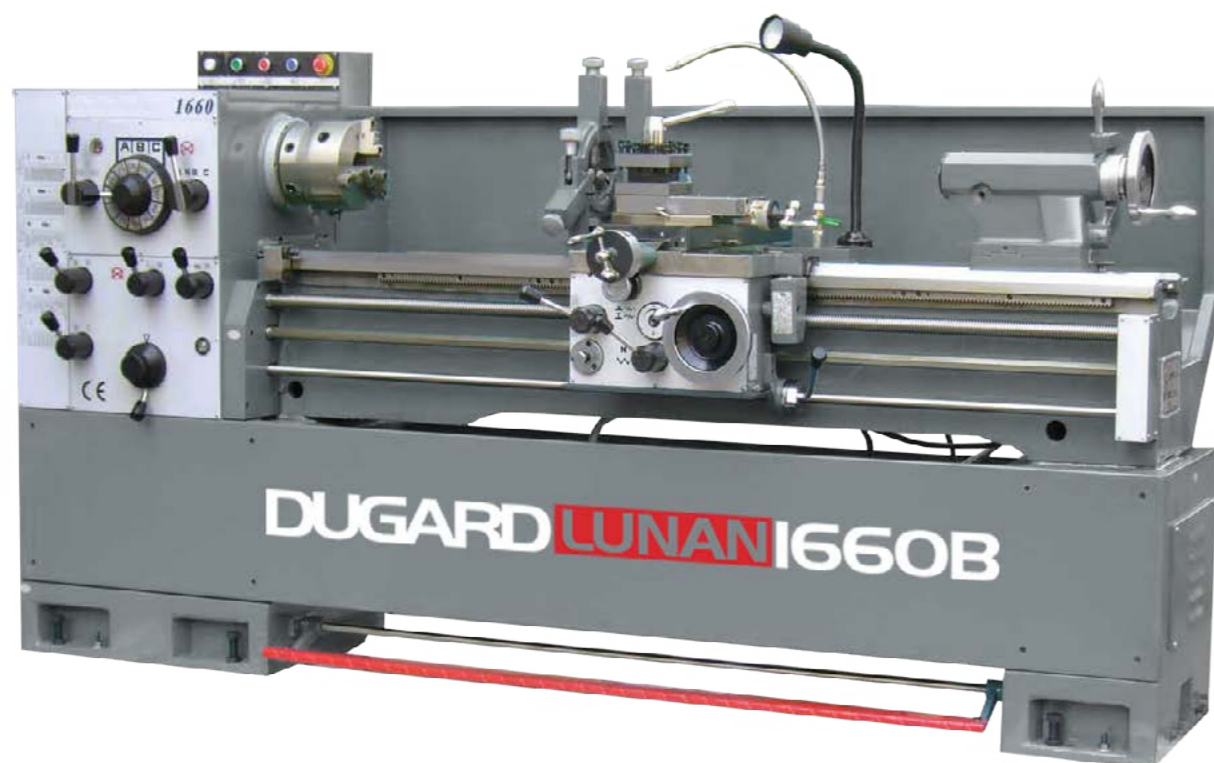


Description	Dugard Lunan LC360B
Maximum swing over bed	360mm (14")
Maximum swing over cross slide	230mm (8.66")
Gap bed - maximum swing	510mm (20")
Distance between centres	1000mm (40")
Width of bed	220mm (8.66")
Spindle nose	D1-5 cam-lock type
Spindle bore	38mm (1 1/2")
Spindle speeds (9 steps)	60~2000rpm
Quill travel	115mm (4.53")
Tailstock	3MT
Metric threads	0.25~9mm
Inch threads	4~72 tpi
Module threads	0.25~3.5mm
Diametrical pitch threads	8~108 dp
Longitudinal feeds range	0.032~0.44mm (0.0012~0.0175")
Cross feeds range	0.016~0.22mm (0.0006~0.0088")
Main motor power	2.2kW
Weight	900kg

Standard Equipment

- DRO
- 6" 3 jaw chuck - base jaw type
- 8" 4 jaw chuck - base jaw type
- Oil gun, reduction sleeve, wrenches, centres, coolant systems, faceplate, follow rest, steady rest, driving plate
- Quick change toolpost
- Lo volt lighting

Dugard Lunan 1660B Gap Bed Standard Lathe

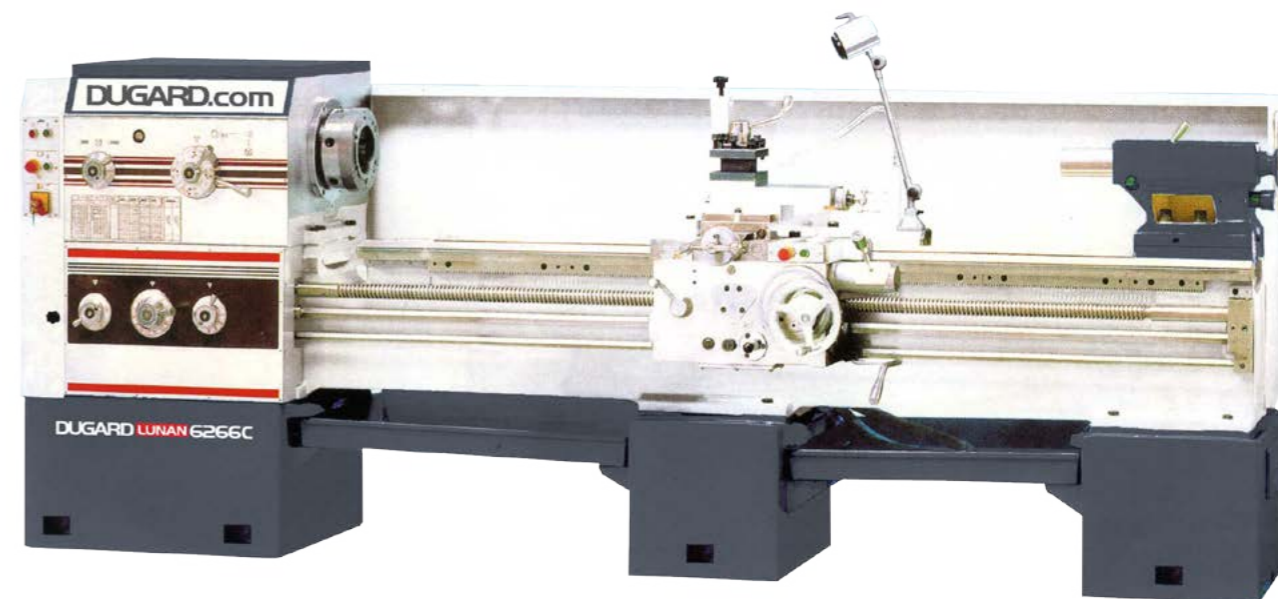


Description	Dugard Lunan 1660B
Maximum swing over bed	400mm (16")
Maximum swing over cross slide	210mm (8 1/4")
Gap bed - maximum swing	590mm (23")
Length of gap	170mm
Face plate diameter	407mm
Distance between centres	1500mm (60")
Width of bed	300mm (11 4/5")
Spindle nose	D1-8
Spindle bore	80mm (3 1/8")
Spindle speeds (12 steps)	40~1600rpm
Quill travel	150mm
Tailstock	4MT
Metric threads	0.5~7mm (21 types)
Inch threads	4~56 dp (32 types)
Module threads	0.5~7mm (21 types)
Diametrical pitch threads	4~56 dp (32 types)
Longitudinal feeds range	0.059~0.831mm (0.002~0.033")
Cross feeds range	0.019~0.271mm (0.001~0.11")
Main motor power	5.5kW (7.5HP)
Weight	2200kg

Standard Equipment

- 2 axis DRO
- 3 jaw 10" chuck
- Quick change tool post and 4 tool holders
- Face plate
- Steady rest
- Coolant system
- Lighting
- Covered leadscrew
- Centres, reduction sleeves, wrenches
- oil gun, bedstop
- 4 jaw 12" chuck

Dugard Lunan 6266C Gap Bed Standard Lathe



Description	Dugard Lunan 6266C
Maximum swing over bed	660mm (25")
Maximum swing over cross slide	420mm (17")
Gap bed - maximum swing	870mm (34")
Maximum work piece length	2000mm (3000mm opt)
Spindle bore diameter	105mm (4")
Spindle nose	No 8 cam lock type
Spindle speed - 12 steps	36~1600rpm
Spindle motor power	7.5kW
Tailstock	5MT
Diameter of quill	75mm (3")
Maximum travel of quill	150mm (6")
Taper of quill	5MT
Turret tool OD size	25 x 25mm (1" x 1")
Maximum X travel	145mm (4 1/5")
Maximum Z travel	310mm (12 2/5")
X feed range	0.063~2.52mm/r (65 types)
Z feed range	0.027~1.07mm/r (65 types)
Metric threads	1~14mm (22 types)
Inch threads	28~2 tpi (25 types)
Module threads	0.5~7 tpi (18 types)
Diametric pitch threads	56~4mm (24 types)
Cooling pump motor power	90kW (1/8HP)
Weight	3000kg

Standard Equipment

- DRO
- 12" 3 jaw chuck - base jaw type
- 16" 4 jaw chuck - base jaw type
- Quick change tool post and 4 tool holders
- 3 point stead (260mm capacity)
- Travelling steady
- 600mm faceplate, spare backplate, drive plate, chuck guard, travelling sward guard, full length guard
- Coolant system
- Lighting
- Footbrake
- Bedstop

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