

DUGARD

Machine Tools That Create Solutions Since 1939

DUGARD
LUNAN

Dugard Lunan 210A

CNC Lathe

Cost effective CNC lathe



DUGARD Machine
Tools

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Choice of digital controls

Choice of controls to meet your requirements featuring user-friendly operation, powerful functions and maximum reliability



GSK 980 TD

- 7" LCD colour monitor
- PLC axis control
- PC to CNC bidirectional communication
- Large memory capacity with full screen edit
- USB/RS232



Fanuc OiMate

- 8.4" TFT LCD colour monitor
- New D series high speed series
- Industry standard programming
- USB/PC card storage



Siemens 828D

- 8.4" monitor
- Shopturn conversational programming
- Super high speed
- USB/PC card storage/ethernet

Specification	Dugard Lunan 210A
Maximum swing diameter	540mm
Maximum turned diameter	400mm
Maximum turned length	550mm
Maximum X axis travel	220mm
Maximum Z axis travel	600mm
Spindle nose	ASA A2-6
Spindle speed	45~4000rpm
Spindle power Fanuc drive	7.5kW AC
Spindle power Siemens drive	7.5kW AC
Chuck size	210mm
Bar capacity with 210mm chuck	52mm
Rapid traverse X axis	18m/min
Rapid traverse Z axis	18m/min
Bi-directional turret	12 station
Turret index time	0.3 secs
Tool shank	20 x 20mm
Boring bar size (max)	25mm dia
Tailstock with programmable quill MT-4 taper	
Tailstock body travel	450mm
Quill travel (programmable)	100mm
Quill diameter	75mm
Machine weight	3500kg
Machine dimensions	2720 x 1580 x 1870mm

Standard Equipment

- Swarf conveyor and bin
- 210mm 3 jaw hydraulic power chuck
- Lighting

Optional Accessories

- 320mm manual 3 jaw chuck
- Hydraulic 250mm 3 jaw chuck
- Hydraulic 320mm 3 jaw chuck

By limiting the specification and reducing machine options on the Dugard Lunan 210A CNC lathe we can give you all the functionality you need while keeping the price ultra low