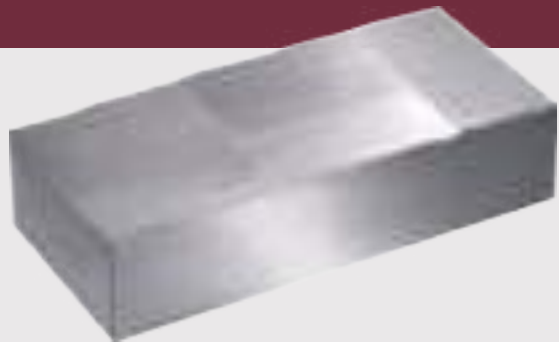


SMART-IV Series

Multi-function CNC Surface Grinders

Intelligent. Dynamic. Affordable.

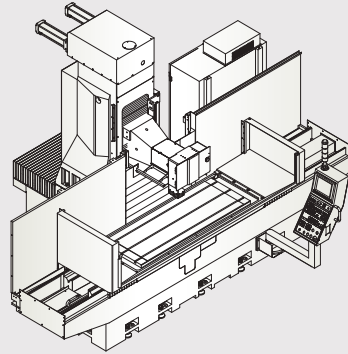


CHEVALIER[®]
Grinding / Turning / Milling

We shape your ideas.[™]

Intelligent. Dynamic. Affordable.

These words describe the driving forces behind the new design of our SMART-IV CNC surface grinders. These are the benchmarks required by the medical, energy, semiconductor, aerospace, mold and processing industries in order to meet current and future market demands.



This series is capable of producing complicated shapes for highly accurate workpieces along with finer finishes. The heavy-duty slide rails, one-piece base casting and hardened wheelhead guideways create a solid, rigid machine structure that minimizes vibration, movement and displacement.

Our grinding machines are designed to be user friendly. Now, our exclusive next generation SMART iControl incorporates production efficiency, which simplifies operation procedures and greatly enhances the performance of Chevalier CNC grinders. Combined with TaskLink, it allows operators to create their own programs for generating complex grinding tasks in a single cycle—without an engineering degree.

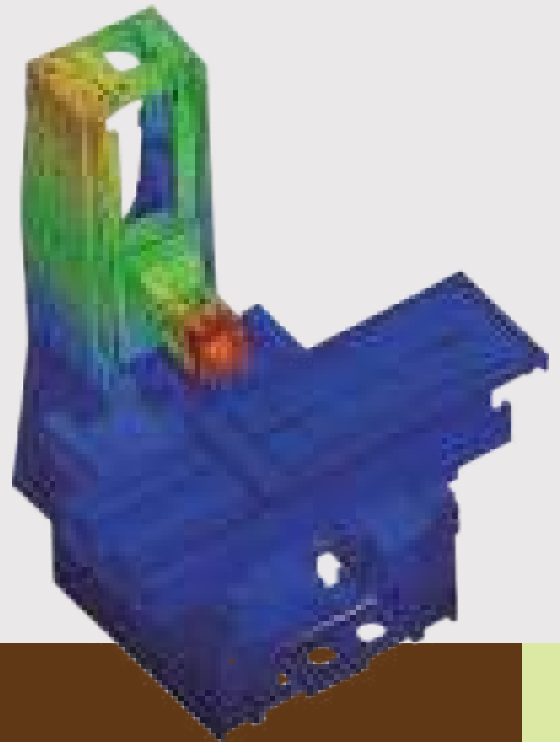


The SMART-B1224IV is shown with optional accessories.

Key Features and Benefits

Optimized structure

Chevalier's R&D team designed the SMART-IV with precision structure analysis, counterweight balance system and double "V" design guideways for enhanced rigidity, increased stability and high-accuracy grinding efficiency.
(SMART-H/B818IV / SMART-H/B24IV)



Optional fully enclosed cover design

The fully enclosed cover design provides more protection, preventing cutting coolant splashing and oil mist dissipation. It completely protects the operator, avoiding grinding danger.

A higher level of computing, data analysis and HMI to improve your production process



The iMachine Communications System™ collects and integrates data from different machine controllers* and monitors the tasks and processes remotely. That means you will save physical time being in front of machines, reduce production time by monitoring on one device and foresee the wear and tear with live data.

**Controllers vary depending on regions and may be subject to change without notice or obligation.*



iMachine Communications System™ (iMCS)

iMCS is a comprehensive remote monitoring software that integrates with IoT functions on Chevalier's CNC machines to perform 24/7 data collection, utilization monitoring, data analysis, alarm history, maintenance and overall equipment effectiveness (OEE), all which help to avoid downtime and increases productivity. Additional PC and software are required.



Control Features and Benefits

The Next Generation of SMART iControl

Now, our exclusive next generation SMART iControl delivers a bounty of benefits. Users no longer need to write complicated programs and memorize detailed variables. Instead, they can complete huge, complex processing programs and perform intricate grinding. The powerful computing ability enhances the HMI for better grinding accuracy and with data analysis from network connectivity allows managers to improve the production process and increase output.

The SMART iControl's conversational programming eliminates complicated programming codes

The SMART iControl supports M3 serial communication servo systems, a communication bandwidth increased to 100Mbps and support for 24-bit resolution, to improve reading speed and processing smoothness.

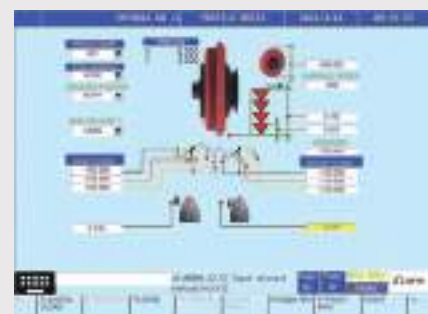
High computing capabilities of 2,000 single blocks per second produce high-precision smoothness, high-precision contour control, machining path smoothing, multi-group working conditions and quick parameter setting to significantly improve the grinding machine's accuracy and flatness.

Up to eight CNC axes can be controlled for multi-function machining requirements. A single axis group can connect up to four axes or four/five axes for complex forming machining.

The SRI interface communication IO module adds extra IO points (optional) and connects other automation equipment to meet future automation needs.

The SMART iControl comes standard with a 10.4" LCD high color monitor with HMI.

The three-dimensional graphic image display minimizes text descriptions and looks very similar to the actual workpieces.





Control Features and Benefits

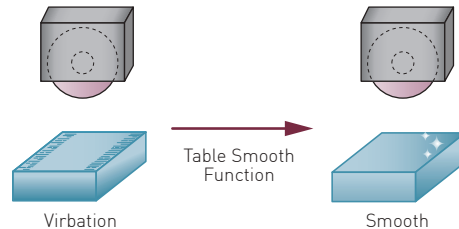
Intelligent grinding assistant system

Sets parameters based on prioritizing the machining process for precision or speed in order to improve application efficiency.



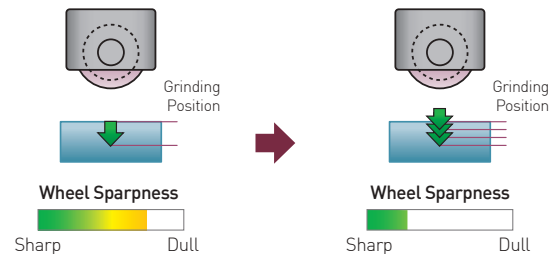
Worktable smoothing function

Reduces reciprocating vibrations caused by the X-axis ballscrew to enhance the surface furnish of a workpiece.



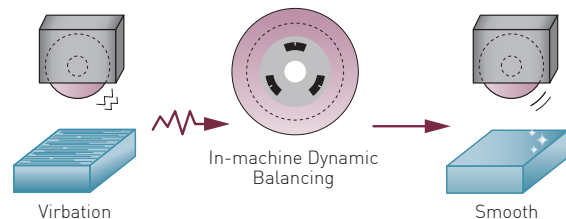
Intelligent auto wheel dressing

This function detects when the wheel needs to reach optimal cutting efficiency regardless of operator experience to avoid poor grinding quality.



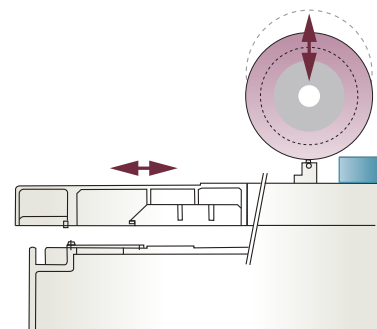
In-machine dynamic balancing

Operator can manually adjust the grinding wheel balance to reduce wheel vibration and eliminate chatter marks to improve grinding quality.



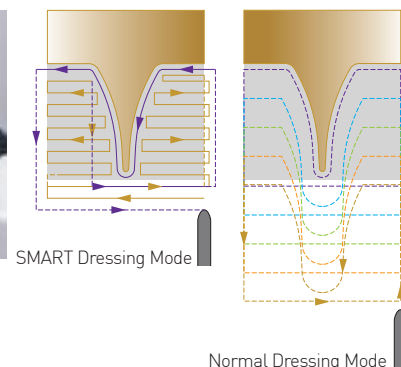
Automatic wheel dressing with compensation

An automatic wheel dressing with compensation feature dresses the wheel automatically during rough and/or fine grinding and again at the end of rough grinding. This enables the machine to run unattended for hours, making it ideal for high-volume production runs, while reducing machining costs and increasing line productivity.



Constant contact dressing mode

A normal dressing mode wastes time by cutting in air. The SMART iControl dressing mode never cuts air because the diamond is in constant contact with the wheel to minimize dress time.



Applications



The SMART-IV easily adapts to future needs for job shops, medical, automotive, semiconductor and aerospace



Machine Construction SMART-H/B818IV

Spindle design

The spindle is supported by four Class 7 (P4) super-precision, angular-contact ball bearings and directly coupled with a low-vibration, Class V3 spindle motor. An air-purged spindle is available upon request.



The SMART-B818IV is shown with optional accessories.

Elevating transmission mechanism

The wheelhead elevation accuracy is designed with a counterweight balance system to ensure micro down feed accuracy.

Precision angular contact ball bearings run through a matching sleeve, which is preloaded between the linear guideways to ensure accurate and precise positioning with stick-slip free movement.

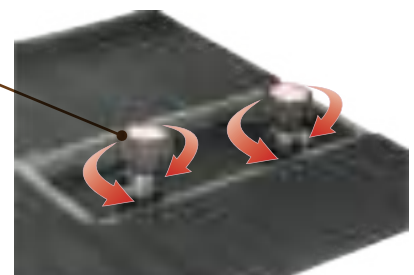


The double "V" guideways for table and saddle aids in precision side grinding operations

Hydraulic table speed control

The table longitudinal speed can be adjusted independently by turning the two knobs either right or left. (SMART-H type)

SMART-H type model features independent, adjustable, table speed control knobs.



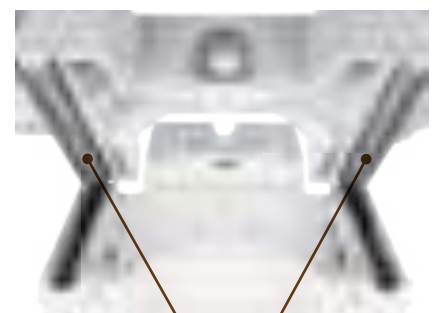
Double "V" guideways for table and saddle

The hand-scraped, Turcite-B longitudinal guideways between table and saddle feature a double "V" design, which is ideal for side grinding operations.

- SMART-H type grinders (2-axis CNC control), with hydraulic cylinder longitudinal movement.
- SMART-B type grinders (3-axis CNC control), with ballscrew longitudinal movement.



Longitudinal double "V" guideways



Cross feed double "V" guideways

Machine Construction

SMART-H/B1224IV / SMART-H/B1640IV

Spindle design

The spindle is supported by four Class 7 (P4), super-precision, angular-contact ball bearings that are permanently lubricated. The new spindle design includes circulation grooves for air cooling.



The SMART-H1224IV is shown with optional accessories.

A hardened and ground table guideway system with precision-needle roller bearings provides stick-slip-free movement when cutting or in rapid traverse

SMART-H type grinders, 2-axis CNC control

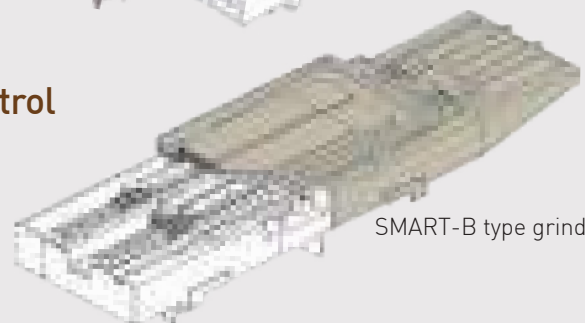
The SMART-H type grinders use hydraulics to travel from 5~25 m/min (16~82 fpm).



SMART-H type grinders

SMART-B type grinders, 3-axis CNC control

The X-axis for SMART-B type grinders utilizes servo driven ballscrews for precise positioning and can achieve a speed of 0~20 m/min (0~65.6 fpm).



SMART-B type grinders



The SMART-B1640IV is shown with optional accessories.

Machine Construction

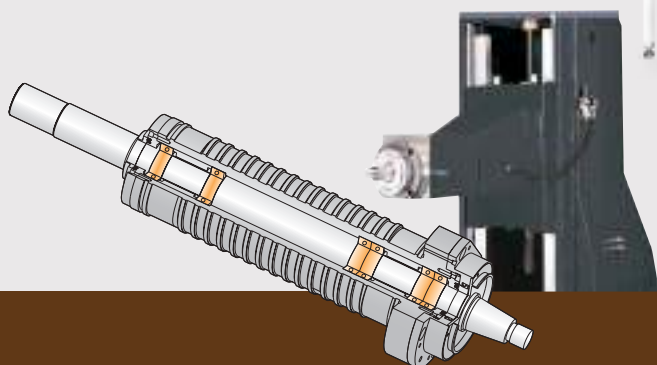
SMART-H/B2440IV / SMART-H/B2460IV / SMART-H/B2480IV

High-precision heavy-duty spindle design

This series uses a large-diameter, cartridge-type spindle that is air-cooled and precisely balanced with a spindle motor that is totally enclosed. Six pieces of Class 7 (P4) permanently lubricated, angular-contact ball bearings provide maximum spindle support. The spindle design ensures an extremely smooth surface finish and consistent accuracy.



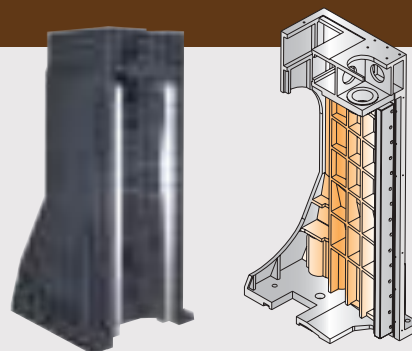
The SMART-B2460IV is shown with optional accessories.



SMART-24IV Series spindle design ensures extremely smooth surface finish and consistent accuracy

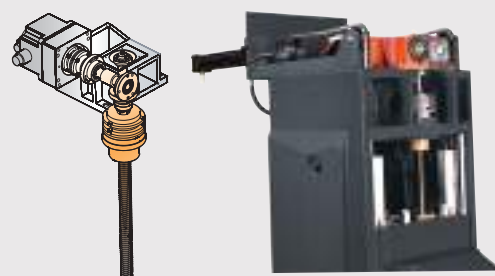
Column

The column is made of dense, high-grade, stress-relieved cast iron. The computer-aided design features a ribbed, honeycombed structure that resists flexing and vibration during heavy-duty machining. The spindle travels on hardened and grounded square ways.



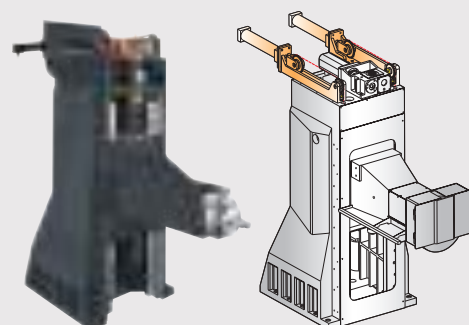
Smooth and accurate wheelhead movement

The wheelhead is positioned with a C3-grade ballscrew driven by a servo motor. The wheelhead guideways are laminated with Turcite-B, anti-friction materials and then precisely hand scraped. The down-feed accuracy can be 0.002 mm (0.00008").



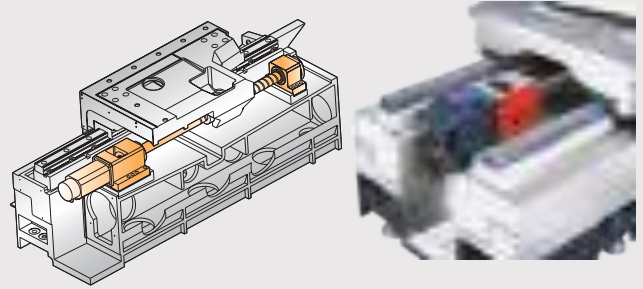
Spindle head counterweight balance system

Pneumatic counterweights are installed in the spindle to eliminate backlash and prevent premature wearing of the elevating screws.



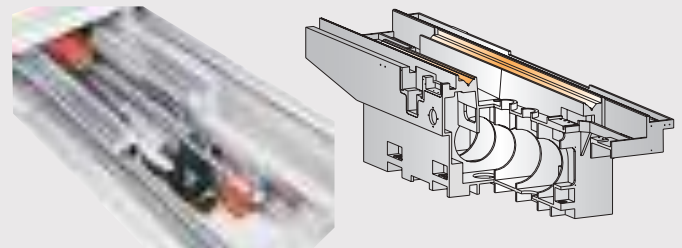
Stable feed, superior accuracy

The crossfeed slideway system features a perfect mating of linear slideways, precision ballscrews and a servo motor that provides high torque, speed and accurate positioning with a minimum increment of 0.001 mm (0.0001").



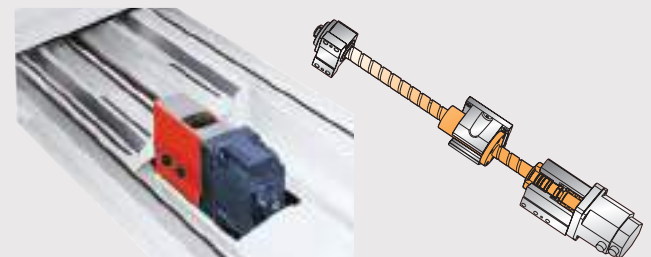
Longitudinal slideways

The longitudinal slideways feature a double "V" configuration instead of the usual flat "V" design. The double "V" design improves the structural rigidity and stability of the front base. With Turcite-B, anti-friction material lamination of the slideways, smooth, stable travel is consistently maintained during all kinds of machining conditions.



Longitudinal ballscrew drive construction (SMART-B type)

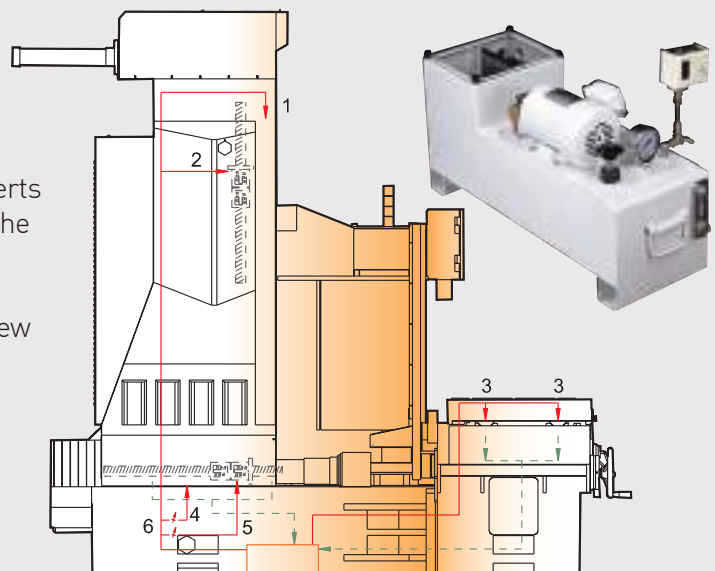
The table is driven by an AC servo motor and positioned with a high precision ballscrew, maximizing the control of table speed and position.



Automatic lubrication system

An automatic lubrication system is standard on all machines. The system uses a sensor to monitor lubrication pressure. The machine alerts with a warning message automatically when the pressure drops below a preset level.

- | | |
|------------------------|------------------------|
| 1. Elevating ballscrew | 4. Crossfeed ballscrew |
| 2. Column slideways | 5. Flow divider |
| 3. Table guideways | 6. Lubricator |



Max. Working Space

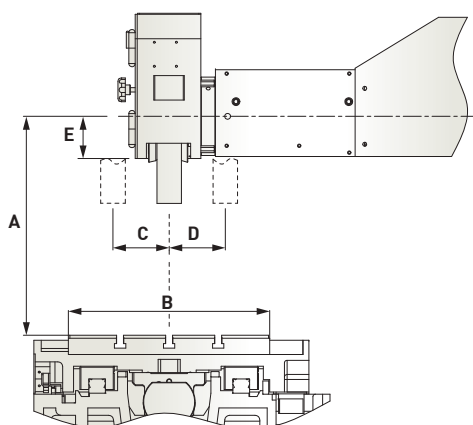
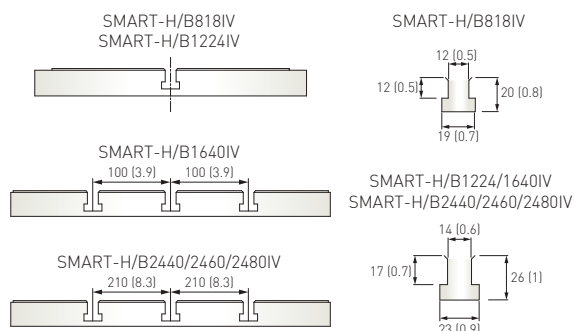


Table and T-slot Dimensions

Units: mm (")

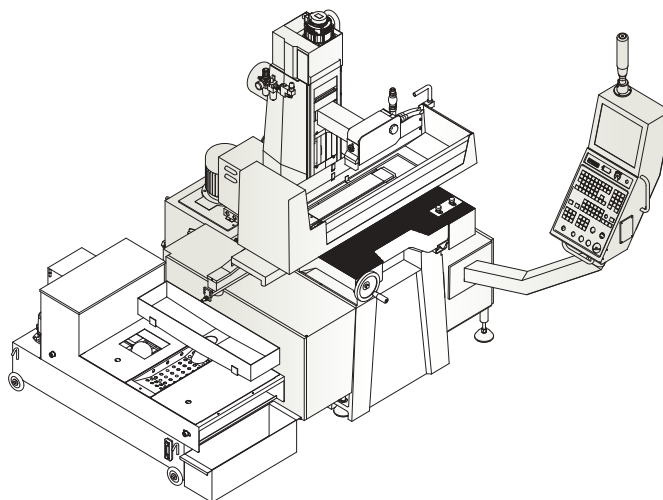
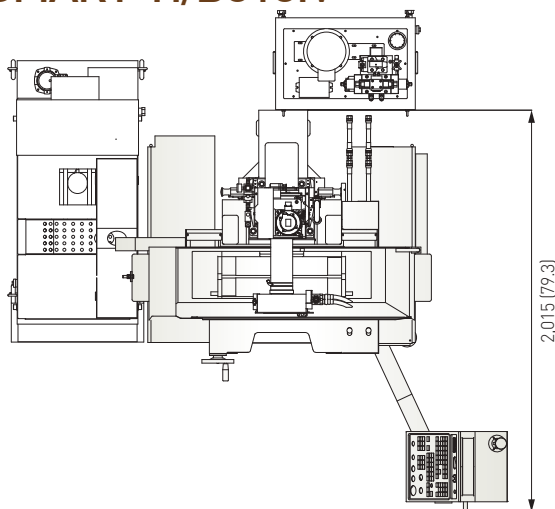


Item	A	B	C	D	E
SMART-H818IV	445 (17.5)	200 (7.9)	110 (4.3)	110 (4.3)	57 (2.2)
SMART-B818IV	395 (15.6)	200 (7.9)	110 (4.3)	110 (4.3)	57 (2.2)
SMART-H/B1224IV	600 (23.6)	300 (11.9)	167.5 (6.6)	182.5 (7.2)	86 (3.4)
SMART-H/B1640IV	600 (23.6)	400 (15.7)	222.5 (8.8)	227.5 (9.0)	86 (3.4)
SMART-H/B2440IV	850 (33.5)	600 (23.6)	325 (12.8)	325 (12.8)	105 (4.1)
SMART-H/B2460IV	850 (33.5)	600 (23.6)	325 (12.8)	325 (12.8)	105 (4.1)
SMART-H/B2480IV	850 (33.5)	600 (23.6)	325 (12.8)	325 (12.8)	105 (4.1)

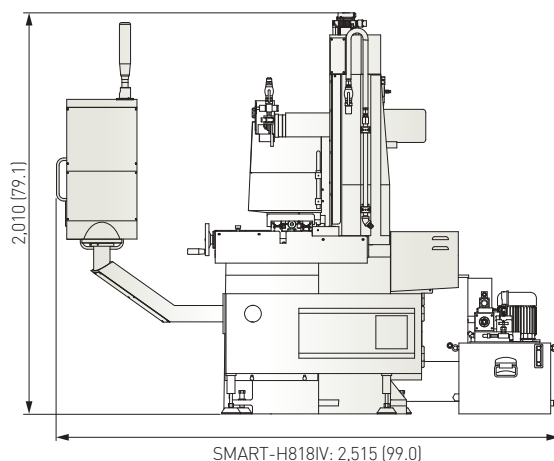
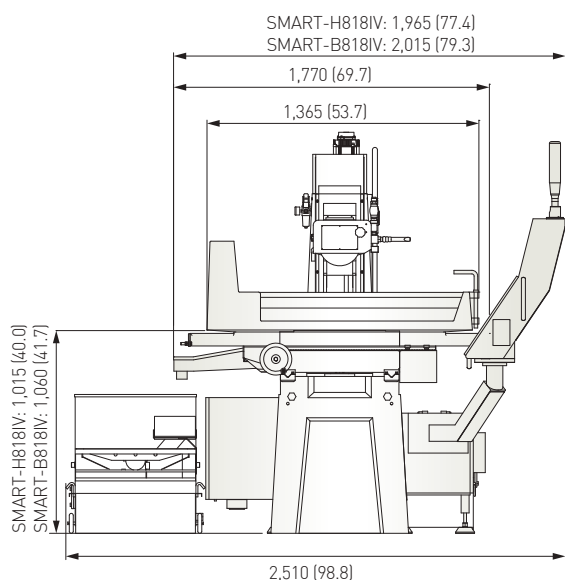
SMART-H/B818IV	T-slot x 1
SMART-H/B1224IV	T-slot x 1
SMART-H/B1640IV	T-slot x 3
SMART-H/B2440IV	T-slot x 3
SMART-H/B2460IV	T-slot x 3
SMART-H/B2480IV	T-slot x 3

Machine Dimensions

SMART-H/B818IV



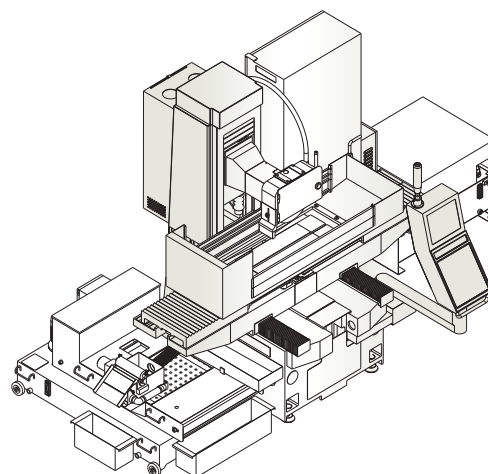
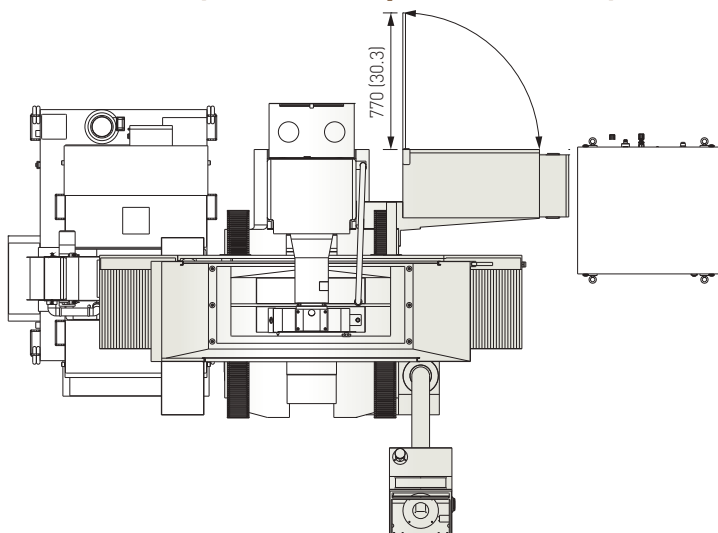
Note: Machine shown with optional accessories.



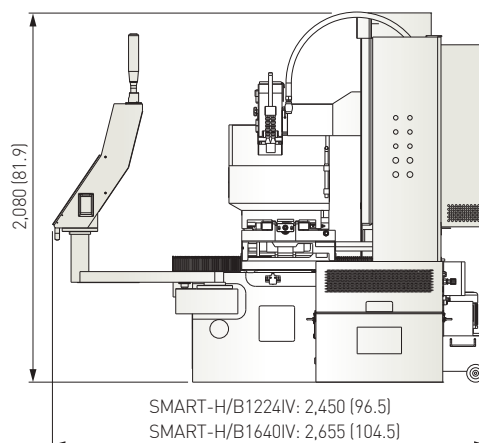
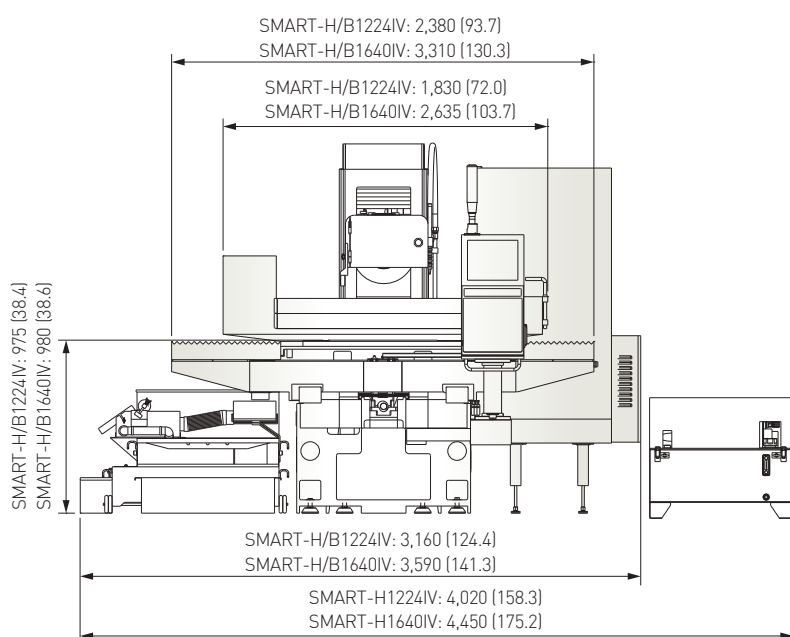
Machine Dimensions

SMART-H/B1224IV / SMART-H/B1640IV

Units: mm (")



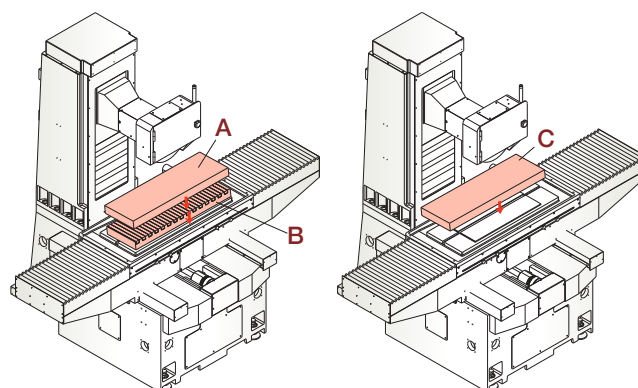
Note: Machine shown with optional accessories.



Loading Capacity

Item	SMART-H/B818IV	SMART-H/B1224IV	SMART-H/B1640IV
A	175 kg (385 lbs.)	195 kg (430 lbs.)	230 kg (511 lbs.)
B	35 kg (77 lbs.)	175 kg (385 lbs.)	220 kg (485 lbs.)
C	210 kg (462 lbs.)	370 kg (815 lbs.)	470 kg (1,036 lbs.)

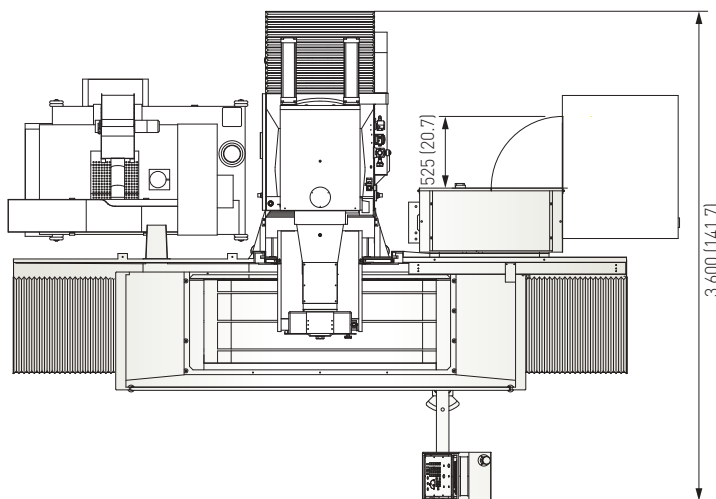
Suggested maximum table loads
A = Workpiece, B = Chuck, C = A+B



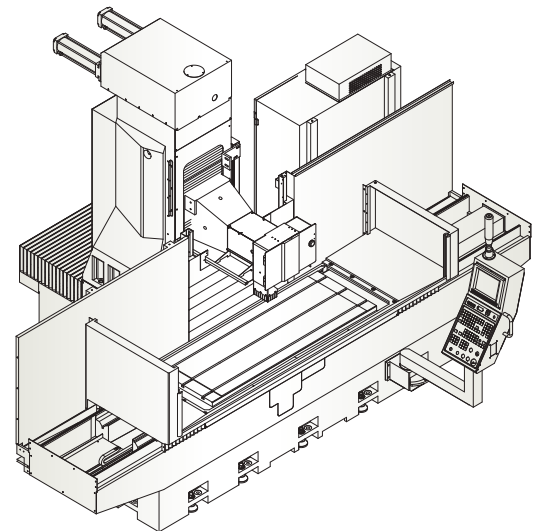
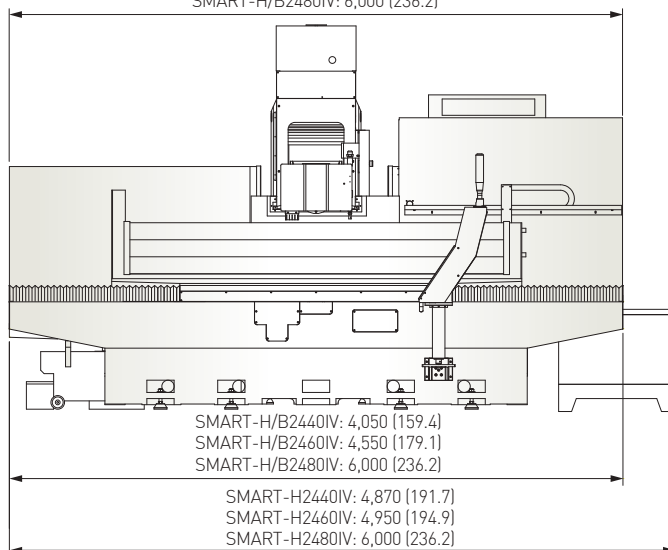
Machine Dimensions

Units: mm (")

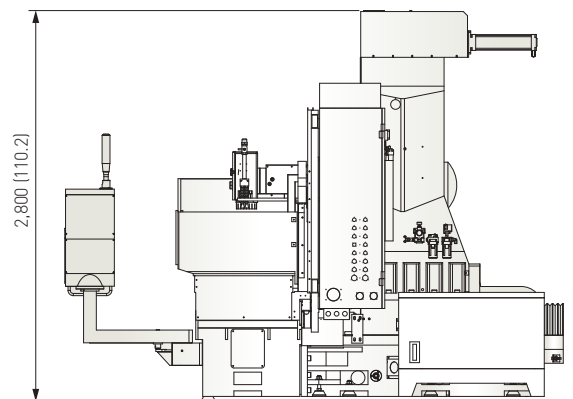
SMART-H/B2440IV / SMART-H/B2460IV / SMART-H/B2480IV



SMART-H/B2440IV: 3,500 (137.8)
 SMART-H/B2460IV: 4,500 (177.2)
 SMART-H/B2480IV: 6,000 (236.2)



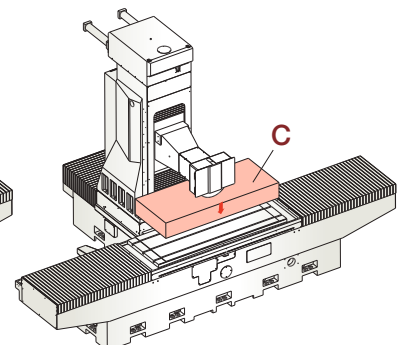
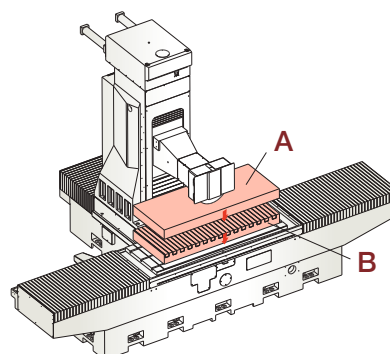
Note: Machine shown with optional accessories.



Loading Capacity

Item	SMART-H/B2440IV	SMART-H/B2460IV	SMART-H/B2480IV
A	1,120 kg (2,464 lbs.)	1,305 kg (2,811 lbs.)	1,240 kg (2,728 lbs.)
B	380 kg (836 lbs.)	495 kg (1,089 lbs.)	760 kg (1,672 lbs.)
C	1,500 kg (3,300 lbs.)	1,800 kg (3,900 lbs.)	2,000 kg (4,400 lbs.)

Suggested maximum table loads
 A = Workpiece, B = Chuck, C = A+B





A full line of standard and optional accessories adds flexibility to SMART-IV Series grinders

Accessories

Standard accessories

- Wheel flange (clamping width):
SMART-818 series: 6.3~19 mm (0.2" ~ 0.7")
SMART-12/16 series: 19~38 mm (0.7" ~ 1.5")
SMART-24 series: 32~50 mm (1.3" ~ 2.0")
- Grinding wheel (OD x Width x Bore):
SMART-818 series: Ø205 x 12.7 x Ø31.7 mm (Ø8" x 0.5" x Ø1.3")
SMART-12/16 series: Ø355 x 50 x Ø127 mm (Ø14" x 2" x Ø5")
SMART-24 series: Ø405 x 75 x Ø127 mm (Ø16" x 3" x Ø5")
- Wheel mounting/dismounting tools
- Hole plugs
- Splash guard
- Heat exchanger
- Oil chiller (SMART-H24 series only)
- Linear scale on Y-axis (SMART-24 series only)
- Leveling pad: SMART-818 series: 3 pieces
SMART-12/16 series: 6 pieces
SMART-2440 series: 14 pieces
SMART-2460 series: 18 pieces
SMART-2480 series: 20 pieces
- Leveling screws and nuts:
SMART-818 series: 3 sets
SMART-12/16 series: 6 sets
SMART-2440 series: 14 sets

SMART-2460 series 18 sets

SMART-2480 series: 20 sets

- Toolbox includes balancing arbor (wheel), hook wrench, hex head wrench, ring spanner (41 mm)

Optional accessories

- 15" LCD touch screen with HMI (SMART-12/16/24 series)
- Chuck control
- Electromagnetic chuck
- Diamond dresser
- Balancing stand roller type
- Coolant system with auto paper feeding device
- Coolant system with auto paper feeding device and magnetic separator
- Hydraulic tank and oil cooler
- Grinding wheel dynamic balancer (SMART-12/16/24 series)
- Rotary tables
- Single disc dresser
- Dual support rolling type wheel dresser
- Linear scales

Specifications

Item	Description	SMART-H818IV	SMART-B818IV	SMART-H1224IV	SMART-B1224IV	SMART-H1640IV	SMART-B1640IV
Control system		SMART iControl					
Capacity	Max. grinding length-longitudinal	460 mm (18.1")		610 mm (24.0")		1,015 mm (40.0")	
	Max. grinding width-crosswise	200 mm (7.9")		305 mm (12.0")		406 mm (16.0")	
	Distance between table to spindle centerline	445 mm (17.5")	395 mm (15.6")	600 mm (23.6")		600 mm (23.6")	
	Max. table load	210 kg (462 lbs.)		370 kg (815 lbs.)		470 kg (1,036 lbs.)	
Table	Table size	200 x 460 mm (7.9" x 18.1")		300 x 600 mm (11.8" x 23.6")		400 x 1,000 mm (15.7" x 39.4")	
	T-slots (width x pitch x no.)	12 mm x 124 mm x 1 (0.5" x 4.9" x 1)		14 mm x 152.5 mm x 1 (0.6" x 6.0" x 1)		14 mm x 100 mm x 3 (0.6" x 3.9" x 3)	
	Height from the machine table to ground	1,015 mm (40.0")	1,060 mm (41.7")	975 mm (38.4")		980 mm (38.6")	
	Table speed (variable)	0.1~25 m/min (0.33~82 fpm)	0~20 m/min (0~65.6 fpm)	5~25 m/min (16~82 fpm)	0~20 m/min (0~65.6 fpm)	5~25 m/min (16~82 fpm)	0~20 m/min (0~65.6 fpm)
	Max. table travel	510 mm (20.1")		700 mm (27.6")		1,100 mm (43.3")	
Transverse movement (Z)	Max. travel	220 mm (8.7")		350 mm (13.8")		450 mm (17.7")	
	Feed speed			0~3,000 mm/min (0~10 fpm)			
	Min. input			0.001 mm (0.0001")			
Wheelhead elevation (Y)	Max. travel	340 mm (13.4")	290 mm (11.4")		440 mm (17.3")		
	Feed speed			0~3,000 mm/min (0~10 fpm)			
	Min. input			0.001 mm (0.0001")			
Spindle	Spindle speed (variable speed)	1,000~7,000 rpm			500~1,800 rpm		
	Spindle motor	3 kW (4 HP)			11 kW (15 HP)		
Motors	Axis motors (X / Y / Z)	Y/Z: 1.1 kW	X: 2.4 kW Y/Z: 1.1 kW	Y/Z: 1.1 kW	X: 3.9 kW Y/Z: 1.1 kW	Y/Z: 1.1 kW	X: 3.9 kW Y/Z: 1.1 kW
	Hydraulic motor	1 HP	—	3 HP	—	3 HP	—
Wheel dimension	OD x Width x Bore	Ø205 x 12.7 x Ø31.75 mm (Ø8" x 0.5" x Ø1.3")			Ø355 x 50 x Ø127 mm (Ø14" x 2" x Ø5")		
Power and air requirement	Power required	12 kVA			26 kVA		
	Total air consumption			6 kg/cm ² (86 psi), 200 NL/min (7 cfm)			
Tank capabilities	Hydraulic tank capacity	90 L (23 gals.)	—	150 L (39 gals.)	—	150 L (39 gals.)	—
Machine dimensions	Floor space (W x D x H)	2,510 x 2,515 x 2,010 mm (98.8" x 99.0" x 79.0")	2,510 x 2,015 x 2,010 mm (98.8" x 79.3" x 79.0")	4,020 x 2,450 x 2,080 mm (158.3" x 96.5" x 81.9")	3,160 x 2,450 x 2,080 mm (124.4" x 96.5" x 81.9")	4,450 x 2,655 x 2,080 mm (175.2" x 104.5" x 81.9")	3,590 x 2,655 x 2,080 mm (141.3" x 104.5" x 81.9")
	Net weight	1,550 kg (3,400 lbs.)		3,200 kg (7,000 lbs.)		4,200 kg (9,200 lbs.)	
Accuracy	Positioning accuracy	0.004 mm (0.00016")			0.005 mm (0.0002")		
	Repeatability accuracy	0.003 mm (0.00012")			0.003 mm (0.00012")		
	Accuracy standard			ISO 1986-1			

All content is for reference only and may be subject to change without prior notice or obligation.

SMART-H2440IV		SMART-B2440IV		SMART-H2460IV		SMART-B2460IV		SMART-H2480IV		SMART-B2480IV	
SMART iControl											
1,000 mm (39.4")				1,500 mm (59.1")				2,000 mm (78.7")			
600 mm (23.6")				850 mm (33.5")							
1,500 kg (3,300 lbs.)				1,800 kg (3,900 lbs.)				2,000 kg (4,400 lbs.)			
600 x 1,000 mm (23.6" x 39.4")				600 x 1,500 mm (23.6" x 59.1")				600 x 2,000 mm (23.6" x 78.7")			
14 mm x 210 mm x 3 (0.6" x 8.3" x 3)											
880 mm (34.6")											
5~30 m/min (16~98.4 fpm)		0~20 m/min (0~65.6 fpm)		5~30 m/min (16~98.4 fpm)		0~20 m/min (0~65.6 fpm)		5~30 m/min (16~98.4 fpm)		0~20 m/min (0~65.6 fpm)	
1,100 mm (43.3")				1,600 mm (63.0")				2,100 mm (82.7")			
675 mm (26.6")											
0~5,000 mm/min (0~16.4 fpm)											
0.001 mm (0.0001")											
850 mm (33.5")											
0~2,000 mm/min (0~6.56 fpm)											
0.001 mm (0.0001")											
500~1,800 rpm											
11 kW (15 HP)											
Y/Z: 3.9 kW		X: 7.5 kW Y/Z: 3.9 kW		Y/Z: 3.9 kW		X: 7.5 kW Y/Z: 3.9 kW		Y/Z: 3.9 kW		X: 7.5 kW Y/Z: 3.9 kW	
5 HP		—		7.5 HP		—		7.5 HP		—	
Ø405 x 75 x Ø127 mm (Ø16" x 3" x Ø5")											
40 kVA											
6 kg/cm ² (86 psi), 200 NL/min (7 cfm)											
250 L (66 gals.)		—		250 L (66 gals.)		—		250 L (66 gals.)		—	
4,870 x 3,600 x 2,800 mm (191.7" x 141.7" x 110.2")		4,050 x 3,600 x 2,800 mm (159.4" x 141.7" x 110.2")		4,950 x 3,600 x 2,800 mm (194.9" x 141.7" x 110.2")		4,550 x 3,600 x 2,800 mm (179.1" x 141.7" x 110.2")		6,000 x 3,600 x 2,800 mm (236.2" x 141.7" x 110.2")			
8,400 kg (18,500 lbs.)				9,800 kg (21,600 lbs.)				10,600 kg (23,300 lbs.)			
0.006 mm (0.00024")											
0.004 mm (0.00016")				Y / Z: 0.004 mm (0.00016")		X: 0.006 mm (0.00024") Y/Z: 0.004 mm (0.00016")		Y / Z: 0.004 mm (0.00016")			
ISO 1986-1											